

## Plant Debottlenecking: A Complete Compass Solution

### Fully-integrated debottlenecking solutions that will get product moving through your plant.

In addition to designing, fabricating, revamping and servicing compression and process equipment; we also provide gas plant debottlenecking. We make this easy for our clients because we deliver complete solutions, from start to finish. We start with process reviews to identify opportunities in the existing facility and then provide multiple options for client approval. After approval, we provide engineering, procurement and fabrication (EPF) for packages, and components for the approved option. We also provide construction support, commissioning and start up, and we work closely with Operations on the facility performance test to ensure compliance with design parameters.

### Integrated, single-source solution:

Our debottlenecking solutions help companies improve the flow of product through their plants. We will:

- Review the existing facility and examine equipment limitations to the desired upgraded capacity.
- Provide options to revamp existing equipment.
- Assist with cost/benefit analyses.
- Provide options and recommendations.

- Provide one inclusive price for the full facility scope (including EPF costs).
- Complete the project to the agreed scope and price as per the execution strategy and schedule.
- Provide the necessary as-built and turn over documentation.

### Our debottlenecking capabilities include:

- Gas processing facilities to produce condensate, LPG and NGL
- Refrigeration equipment and systems
- Compressor stations complete with pipe racks, tankage and flare
- Stabilization trains including stabilizer, overhead compressor, pipe racks and tanks
- Compressor/dehydration station including compressor, dehydration package, pipe racks and flare
- Amine packages/systems

With our Retrofit, Rentals and Parts + Service Divisions supporting our packages, we are committed to providing our customers with expert solutions and exceptional experiences through all stages of a project.

